

General Product Description

Docol 600DP dual-phase steel has good formability and weldability and is suitable for car safety components such as seat racks. This steel undergoes special heat treatment, producing mainly two phase structure. Ferrite that imparts unique forming properties represents one phase, and martensite that accounts for the strength represents the other phase. Bainite may be present as complementary phase.

Dimension Range

Cold rolled / UC: thickness 0.50-2.10 mm, width up to 1527 mm.

Cold rolled / GI, GA, ZA: thickness 0.70-3.00 mm, width up to 1520 mm.

Slit strip and cut to length sheets are available upon request.

Grade and coating specific restrictions on available dimensions may occur.

Mechanical Properties

Steel grade	Standard	Coating	Test direction	Yield strength R _{p0,2} (MPa)	Tensile strength R _m (MPa)	Elongation A ₈₀ (min %)	n ₄₋₆ (min)	n _{10-20/Ag} (min)	BH ₂ (min MPa)	Min. inner bending radius for 90° ¹⁾
Docol CR 330Y590T-DP	VDA239-100:2016	UC, GI, GA, ZA	L	330 - 430	590 - 700	20 ²⁾	0.18	0.14	30	UC 0.0 xt GI,GA,ZA 1.2 xt
Docol CR 280Y600T-DL	SSAB	UC	T	280 - 360	600 - 700	20	-	-	-	0.0 xt
Docol CR 350Y600T-DP	SSAB	UC	T	350 - 450	600 - 700	16	-	-	-	0.0 xt

¹⁾ In some cases tight bending radius may cause micro-cracking of the coating in the bend area. Where design permits, users are encouraged to employ larger radius.

²⁾ For GA coatings the minimum elongation value is reduced by 2 units.

Chemical Composition (Ladle analysis)

Steel grade	Coating	C (max %)	Si (max %)	Mn (max %)	P (max %)	S (max %)	Al (%)	Nb+Ti (max %)	Cr+Mo (max %)	B (max %)	Cu (max %)
Docol CR 330Y590T-DP	UC	0.12	0.40	1.60	0.025	0.010	0.015 - 1.50	0.10	1.00	0.005	0.20
Docol CR 330Y590T-DP	GI, GA, ZA	0.15	0.80	2.50	0.050	0.010	0.015 - 1.50	0.15	1.40	0.005	0.20
Docol CR 280Y600T-DL	UC	0.12	0.60	1.80	0.020	0.010	0.015 -	0.10	-	-	-
Docol CR 350Y600T-DP	UC	0.12	0.40	1.00	0.025	0.010	0.015 -	0.10	-	-	-

Tolerances

Cold rolled (UC): Tolerances in accordance to EN10131.

Hot-dip galvanized (GI, GA, ZA): Tolerances in accordance to EN10143.

Customized dimensional and shape tolerances are available upon request.

Coatings and Surface Treatments

Coatings

The metal coating options for Docol products include:

Hot-dip zinc coating (GI) consists almost entirely of zinc (>99%). It is lead free, resulting in a small zinc spangle size. The coating provides good corrosion protection.

Galvannealed coating (GA) is a zinc-iron alloy coating having an iron content of approximately 10%. Galvannealed is produced by post-heat treatment in continuous hot-dip coating process. Galvannealed provides excellent resistance weldability and corrosion protection of painted products.

Galfan coating (ZA) is a zinc-aluminium alloy coating having the eutectic composition approximately of 95% Zn and 5% Al. Galfan is produced in continuous hot-dip coating process. Galfan has better anticorrosive and forming properties than conventional hot-dip zinc coating (GI).

Grade specific availability of metal coatings for Docol products is given in the Mechanical properties table (Coating).

Coating type	Coating class	Standard	Closest in EN10346, informative	Coating mass per side, Single spot test (g/m ²)	Thickness per side, informative (µm)
GI	40/40	VDA239-100	Z100	40 - 60	5,6 - 8,5
GI	50/50	VDA239-100		50 - 70	7,0 - 9,9
GI	60/60	VDA239-100	Z140	60 - 90	8,5 - 12,7
GI	70/70	VDA239-100		70 - 100	9,9 - 14,1
GI	85/85	VDA239-100		85 - 115	12,0 - 16,2
GI	115/115	VDA239-100	Z275	115 - 155	16,2 - 21,8
GA	40/40	VDA239-100	ZF100	40 - 60	5,6 - 8,5
GA	50/50	VDA239-100	ZF120	50 - 80	7,0 - 11,3
ZA	95	Upon request	ZA95		7 -
ZA	130	Upon request	ZA130		10 -

Docol metal coated products are available with surface quality for unexposed applications.

In addition to these coating masses, OEM specific coatings are available upon request.

Surface Treatments

Uncoated (UC): available as oiled

Hot-dip galvanized (GI, GA, ZA): available as oiled and/or chemically passivated

All surface treatments are in accordance with RoHS directive (2011/65/EU) and do not contain Chromium VI (Cr⁶⁺). Surface treatments provide only temporary surface protection during transportation and storage. In order to avoid corrosion damages, care must be taken to keep the products dry during transportation and storage. If they become wet, they must be separated and situated so that they are dried quickly.

Fabrication and Other Recommendations

For information concerning fabrication, see SSAB's brochures on www.ssab.com or consult Tech Support, techsupport@ssab.com.

Appropriate health and safety precautions must be taken when bending, welding, cutting, grinding or otherwise working on the product.

Contact Information

www.ssab.com/contact