





# WHAT IS YOUR WEAR CHALLENGE?

From the limestone guarry to loading and transporting the final product, Hardox<sup>®</sup> wear plate is the ultimate solution for cement production. This premium wear steel offers exceptional hardness, strength and durability to withstand excavating, crushing, screening, and grinding the stone. Cement producers can count on Hardox<sup>®</sup> wear plate to provide long-lasting performance, increased productivity, and reduced maintenance costs.

### **CEMENT PRODUCTION FLOW**

1. Open pit

4. Hopper

2. Loader and tipper



9. Cone crusher

12. Elevator buckets

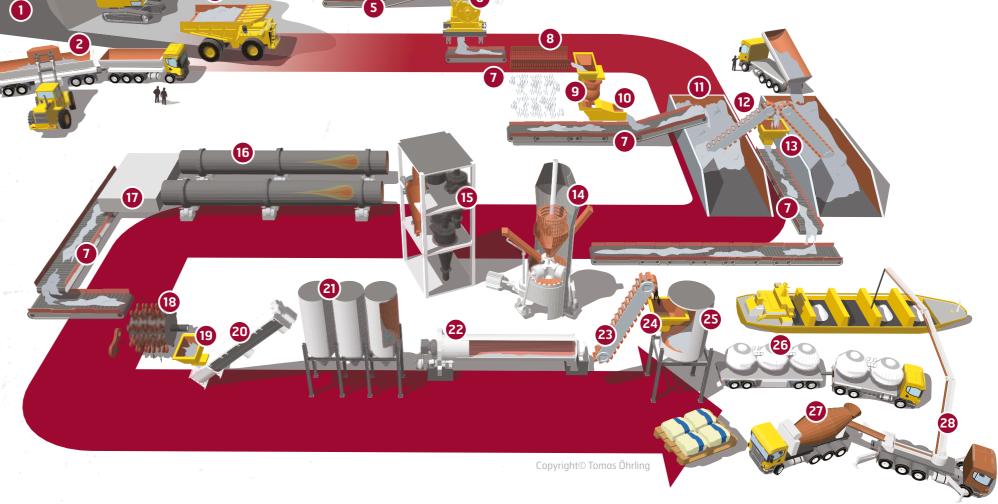
- 3. Excavator and dump truck
  - 10. Chute
  - 11. Storage bins

13. Hopper

- 5. Conveyor belt
- 6. Jaw crusher
- 7. Conveyor belt skirt plates 14. Raw mill

Sustainability in action

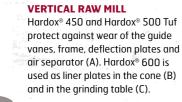
The environmental footprint from the cement production chain can be reduced by using Hardox® steel. The hardness and toughness of Hardox® allow for thinner dimensions and lighter yet highly durable equipment which saves fuel and increases productivity.





# **JAW CRUSHERS**

For the cheek plates in a jaw crusher Hardox<sup>®</sup> 500, Hardox<sup>®</sup> 550 and Hardox<sup>®</sup> 600 are all suitable to battle the wear and impact loads generated by crushing limestone.







**GUIDE PLATES** Hardox<sup>®</sup> 500 is a common choice for guide plates in the clinker cooling bed.

**CONCRETE MIXER DRUM** Hardox® 450 and Hardox® 500 Tuf in the drum shell, spirals, chutes and





# LINER PLATES

Hardox<sup>®</sup> 500, Hardox<sup>®</sup> 550 and Hardox<sup>®</sup> 600 are versatile grades for liner plates in all types of mills, chutes, hoppers, crushers, silos, and other applications in the cement production chain.

### BALL MILLS

Hardox<sup>®</sup> 500, Hardox<sup>®</sup> 550 and Hardox® 600 are the recommended materials for wear protection at the inlet and outlet in ball mills. Lifter bars benefit from using Hardox® 500.

- 15. Preheating in cyclones
- 16. Rotary kiln
- 17. Clinker cooling bed
- 18. Hammer crusher
- 19. Hopper
- 20.Screw conveyor
- 21. Silos

- 22.Ball mill
- 23. Bucket elevator
- 24. Hopper
- 25. Silo
- 26. Transport of finished product
- 27. Concrete mixer
- 28.Concrete pump truck





# HAMMER CRUSHERS

Hammers in Hardox® 500, Hardox® 550 or Hardox<sup>®</sup> 600 are used for crushing limestone and clinker. The high toughness of Hardox<sup>®</sup> steel provides high resistance against cracking.

#### **SCREENS**

Screens are used for sorting material. Hardox® 450 or Hardox® 500 Tuf are recommended grades. For extremely abrasive environments, screens can also be made of Hardox® 550 or Hardox® 600



# WEAR: THE INSIDE STORY

Your choice of wear plate has consequences for your business. Hardox<sup>®</sup> wear plate maximizes the wear performance of your equipment and machines, reduces workshop lead times and increases the overall productivity of your operations.

Thanks to the consistent properties of Hardox<sup>®</sup> steel, you can always rely on its high performance. It also gives you a highly predictable service life, allowing you to optimize your maintenance planning.

With its combination of high hardness, high strength, and toughness, Hardox<sup>®</sup> steel can be used in a variety of applications.

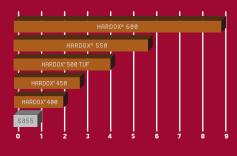
What's the secret behind Hardox<sup>®</sup> wear plate? It starts early in production with state-of-the-art steelmaking and a unique hardening and quenching process, resulting in wear plates with outstanding hardness, toughness, and workshop friendliness.

# SUPPORT AT YOUR SERVICE

In addition to our steel products, SSAB provides you with technical support from SSAB Tech Support and SSAB Knowledge Service Center. Our technical support can help with everything from optimizing your product design to hands-on workshop issues. Our technical development managers and material specialists have decades of experience in solving wear challenges.

# SERVICE LIFE

Choosing the most suitable Hardox<sup>®</sup> grade for your application can have a great effect on the service life of your equipment. The table shows the relative service life of some Hardox<sup>®</sup> grades, with mild steel as a reference.\*



\*The calculations are based on sliding wear with limestone.

### HARDOX® WEARCALC

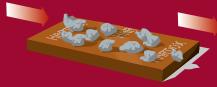
Hardox<sup>®</sup> WearCalc app is a powerful prediction tool that calculates wear and helps you optimize your choice of Hardox<sup>®</sup> wear plate. Visit hardox.com to download

# **DIFFERENT TYPES OF WEAR**

Wear comes in different forms, and each has a different impact on the service life of your application. The most common wear types are sliding wear and impact wear. Each type of rock is composed of a unique combination of minerals which contribute to the specific type of abrasive wear damage.

### **SLIDING WEAR**

Hardox<sup>®</sup> steel has great resistance to sliding wear since it's difficult for abrasive materials to cut into the steel's hard surface.



### **IMPACT WEAR**

Hardox<sup>®</sup> is a wear steel with high toughness, which makes it stand up to impact from rocks and other heavy objects striking the steel.



.30-en-Hardox on site cement-V2-2023-AplusM-Österbergs Trycker

SSAB

SSAB is a Nordic and US-based steel company. SSAB offers value added products and services developed in close cooperation with its customers to create a stronger, lighter and more sustainable world. SSAB has employees in over 50 countries. SSAB has production facilities in Sweden, Finland and the US. SSAB is listed on Nasdaq Stockholm and has a secondary listing on Nasdaq Helsinki. www.ssab.com

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